

Date: Tuesday, 4/18/2006 11:08:56 AM
 User: Kim Johnston

Process Sheet

19

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 350/355 DUALCARGO MIRROR
 Job Number : 26655
 Estimate Number : 12028
 P.O. Number : N/A Part Number : D350561043
 This Issue : 4/18/2006 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 4/18/2006 Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 25580 Material : N/A
 Written By : SEE COMMENT BELOW Due Date : 5/12/2006 Qty: 10 Um: Each
 Checked & Approved By : JF 06.04.18
 Comment : Est Rev: 05.09.15 Step 11 pick list revised per D350-561
 Rev. C KJ/JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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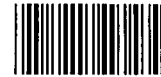


Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-561-043 CHG004

KS 06.05.01

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2011101	Mirror 6"
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Mirror

Pick: Packing Kit

Qty Part Number Description Batch

2 D2011-101 Mirror

B22179x1 - B24551x9 - B24967x10

4.0	D2012101	Arm (23.75)
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Arm

Pick: Packing Kit

Qty Part Number Description Batch

1 D2012-101 Arm

B22982x9

B22982x1

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Description :

5.0

D2012103

Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Arm

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2012-103

Arm

B24983 x 5 ✓

B26662 x 4 ✓

B22912 x 1 ✓

6.0

D2012105

Arm (31.06)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Arm

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2012-105 Arm

B24984 x 8 ✓ B22912 x 1 ✓ B26663 x 1 ✓

7.0

D2012107

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Clevis

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2012-107

Clevis

B25483 ✓

8.0

D2012109

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bracket

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2012-109

Bracket

B24658 ✓

9.0

D2012111

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bracket

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2012-111

Bracket

B19264 ✓

Dart Aerospace Ltd

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Seq. #:

Machine Or Operation:

Description :

10.0

D2012113

Clamp



Comment: Qty.: 6.0000 Each(s)/Unit Total : 60.0000 Each(s)

Clamp

Pick: Packing Kit

Qty Part Number Description Batch

6 D2012-113 Clamp B21343x4L B25884-1x56L

11.0

D2012115

Bracket, Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bracket

Pick: Packing Kit

Qty Part Number Description Batch

1 D2012-115 Bracket B24559 ✓

12.0

D2022101

Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Spacer

Pick: Packing Kit

Qty Part Number Description Batch

4 D2022-101 Spacer B25815 ✓

13.0

D2856100325

Abrasion Strip



Comment: Qty.: 6.0000 Each(s)/Unit Total : 60.0000 Each(s)

Abrasion Strip

Pick: Packing Kit

Qty Part Number Description Batch

6 D2856-100-(3.25) Abrasion Strip B19646x6 - B25883x51 ✓
B27316x3 ✓

14.0

AN34A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 30.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

3 AN3-4ABolt M18369 ✓

W/O:		WORK ORDER CHANGES					
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Seq. #:

Machine Or Operation:

Description :

15.0

AN35A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 30.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

3 AN3-5A Bolt

M15205 ✓

16.0

AN36A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

1 AN3-6A Bolt

M18950 ✓

17.0

AN45A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 30.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

3 AN4-5ABolt

M100089
x 27 ✓

M15247 x 3 ✓

18.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-10A Bolt

M18061
x 10 ✓

M15003 x 2 ✓

M17073 x 8 ✓

W/O:		WORK ORDER CHANGES					
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19.0

AN960JD10

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 200.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

20 AN960JD10 Washer M100743 ✓

20.0

AN960JD416

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total : 110.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

11 AN960JD416 Washer M100575 ✓

21.0

MS21042L3

Nut



Comment: Qty.: 7.0000 Each(s)/Unit Total : 70.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

7 MS21042L3 Nut (or -3) M100393 ✓

22.0

MS21042L4

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 50.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

5 MS21042L4 Nut (or -4) M19085 ✓

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-561-043

Location: FG7

PPP Rev: G

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AS Date: 06/06/05
 QA: N/C Closed: _____ Date: _____

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Seq. #:

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Description :

25.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/06/05 (18)

Job Completion



W 06-06-05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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